



CASE STUDY

PGH Bricks & Pavers:

Extra production hours worth \$120K/year

Data-backed processes unlock efficiencies and profits within 30 days of implementing OFS.



PGH Bricks & Pavers (owned by ASX-listed CSR) is **one of Australia's largest clay brick manufacturers** and offers a broad range of brick products for residential and commercial construction. PGH reaches customers via a number of distributors and selection centres across QLD, NSW, VIC, and SA, and has manufacturing capabilities in each of these states.



Challenges

PGH were mostly reliant on paper-based processes, including paper checklists for quality systems. To succeed with their goal of making world-class products for their customers, the PGH Bricks & Pavers team needed to make some changes.

Paper processes were inefficient, inaccurate, and invisible



Limited visibility

Insights into processes, performance, and ROI were limited and delayed.



Delays

Making decisions quickly was challenging due to double-handling of paperwork before triggering the appropriate corrective actions.



Inconsistent data

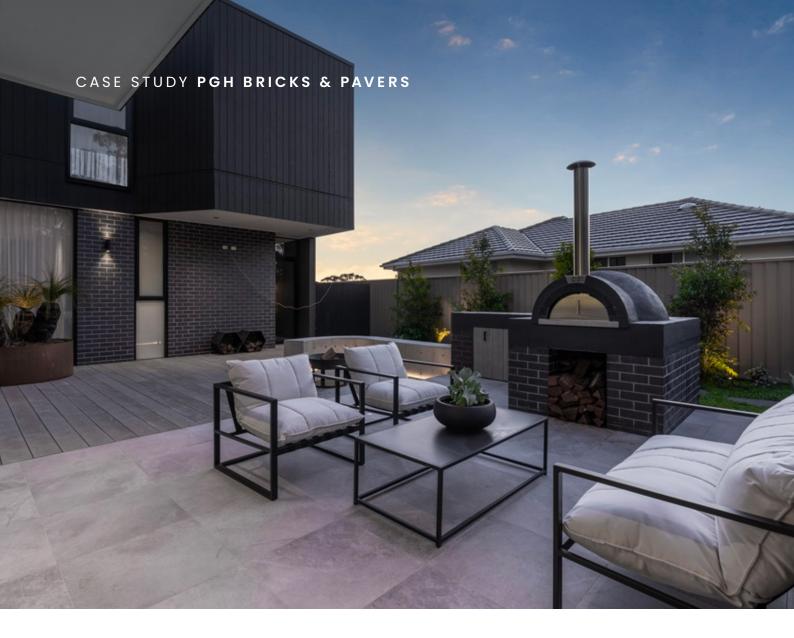
Records weren't always accurate or reliable because it's hard for operators to remember to complete the right checks at the right time.



Poor accountability

With no real source of truth for the team, keeping suppliers, teams, and leaders accountable proved challenging.





Solution

Production Manager, Rhys Hutcheon, deployed a **30-day obligation-free trial of OFS** at their Cecil Park site in NSW, Australia. The goal was to empower the team with software that they can easily use. Using OFS, PGH could **get real time production data**, which when combined with the **paperless forms solution**, OFS-Flow helped them **transform quality processes**.

With a console specifically designed for operators, this became an integral part of the production process as operators quickly started logging production events. Following short training sessions, operators were able to share their knowledge and feedback with other teams in real-time via an annotated timeline of events on OFS Timeline, easily accessed on Operator Console while on the production floor.

It took 3 weeks to go from nothing to 100% visibility, which is unbelievable, but OFS made it real.

– Rhys Hutcheon, Production Manager





Outcomes

Within 30 days of setting up OFS, PGH were able to use their new reporting capabilities to identify and implement one process change that allowed for 6-8 additional hours per week of production. This opportunity is worth an estimated \$120,000 per year.

Combined with a driven and determined team, OFS have helped PGH Bricks & Pavers Cecil Park get set up to operate more sustainably into the future.

We knew wire changes lost us time, but with OFS, we can see the real cost this process had on our bottom line.

- Rhys Hutcheon, Production Manager

Results from implementing OFS

- Quality optimization
 Digitizing and optimizing
 quality checks gave 10
 minutes per hour back
 to operators.
- Improved tracking
 PGH can now account
 for production time
 and output quality by
 using OFS Timeline as a
 source of truth in every
 reporting activity.
- **Better accuracy**

Operators complete the right checks at the right time, notifying the team when corrective action is needed.

- Increased visibility
 The whole team have
 100% visibility in order to
 make informed decisions,
 reduce costs, and
 increase output.
- Reduced waste
 Immediate feedback
 from quality checks led
 to waste reduction.
- (v) Improved OEE
 With a substantial
 increase in operator
 engagement, PGH
 made day-on-day OEE
 gains and a significant
 improvement in
 production output.

Interested in finding out what OFS could do for your business?

Request a free trial to get our software and hardware at no cost (and no obligation) for 30 days. Or chat to our team to find out more.

Talk to an OFS Expert

e: sales@ofsystems.comw: www.ofsystems.com

Australia/New Zealand

t: +61 3 8684 9859

Thailand

t: +66 926 938 008

United States

t: 1800 5172 353

